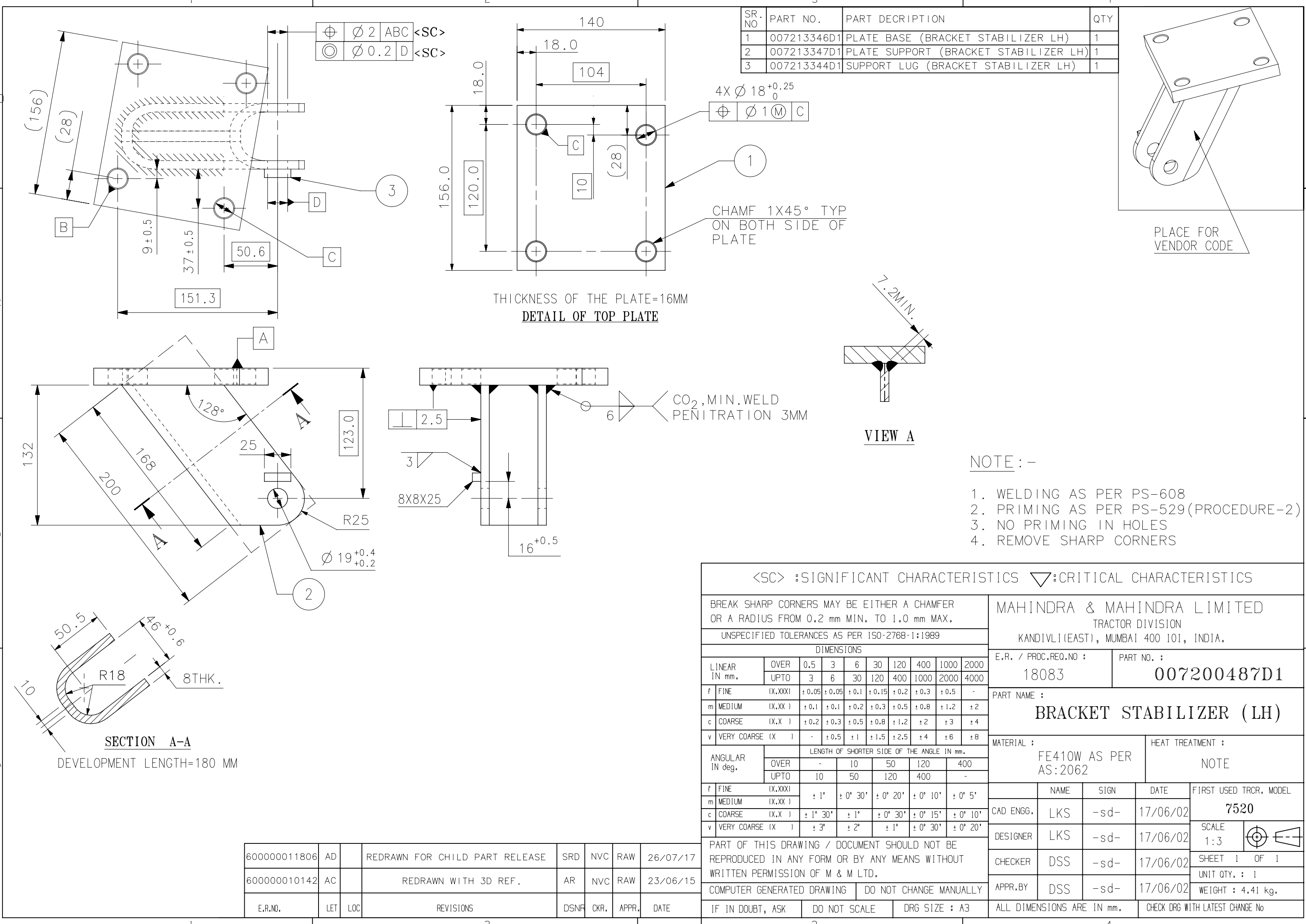
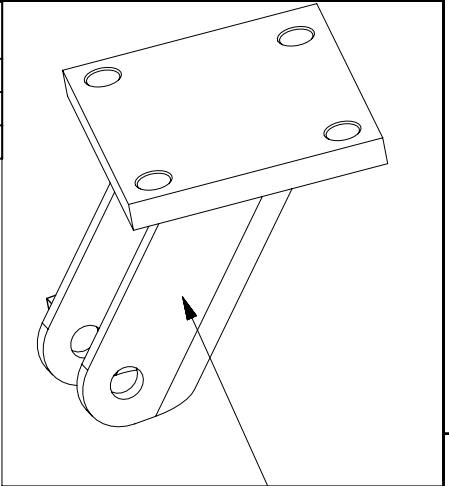




SR. NO.	PART NO.	PART DESCRIPTION	QTY
1	007213346D1	PLATE BASE (BRACKET STABILIZER LH)	1
2	007213347D1	PLATE SUPPORT (BRACKET STABILIZER LH)	1
3	007213344D1	SUPPORT LUG (BRACKET STABILIZER LH)	1



PLACE FOR
VENDOR CODE

- NOTE :-
1. WELDING AS PER PS-608
 2. PRIMING AS PER PS-529 (PROCEDURE-2)
 3. NO PRIMING IN HOLES
 4. REMOVE SHARP CORNERS

<SC> :SIGNIFICANT CHARACTERISTICS ▽:CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989

LINEAR IN mm.	OVER UPTO	DIMENSIONS							
		0.5	3	6	30	120	400	1000	2000
f FINE	(X.XXX)	± 0.05	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5	-
m MEDIUM	(X.XX)	± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2
c COARSE	(X.X)	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3	± 4
v VERY COARSE	(X)	-	± 0.5	± 1	± 1.5	± 2.5	± 4	± 6	± 8

ANGULAR IN deg.	OVER UPTO	LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.				
		-	10	50	120	400
f FINE	(X.XXX)	± 1°	± 0° 30'	± 0° 20'	± 0° 10'	± 0° 5'
m MEDIUM	(X.XX)	± 1° 30'	± 1°	± 0° 30'	± 0° 15'	± 0° 10'
c COARSE	(X.X)	± 1° 30'	± 1°	± 0° 30'	± 0° 15'	± 0° 10'
v VERY COARSE	(X)	± 3°	± 2°	± 1°	± 0° 30'	± 0° 20'

PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.

COMPUTER GENERATED DRAWING DO NOT CHANGE MANUALLY

IF IN DOUBT, ASK DO NOT SCALE DRG SIZE : A3

MAHINDRA & MAHINDRA LIMITED
TRACTOR DIVISION
KANDIVLI (EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO :
18083

PART NO. :
007200487D1

PART NAME :
BRACKET STABILIZER (LH)

MATERIAL :
FE410W AS PER
AS:2062

HEAT TREATMENT :
NOTE

CAD ENGG.	LKS	-sd-	17/06/02	FIRST USED TRCR. MODEL 7520
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DESIGNER	LKS	-sd-	17/06/02	SCALE 1:3
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CHECKER	DSS	-sd-	17/06/02	SHEET 1 OF 1
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APPR.BY	DSS	-sd-	17/06/02	UNIT QTY. : 1
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ALL DIMENSIONS ARE IN mm.	CHECK DRG WITH LATEST CHANGE No
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600000011806	AD		REDRAWN FOR CHILD PART RELEASE	SRD	NVC	RAW	26/07/17
600000010142	AC		REDRAWN WITH 3D REF.	AR	NVC	RAW	23/06/15
E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE